

**PRADIS**

**REFERENCE BOOK ON THE MODELS  
MODULE MECHANICS2**

**THE SOFTWARE FOR SIMULATION OF NON-  
STATIONARY PROCESSES IN MECHANICAL  
SYSTEMS AND SYSTEMS OF OTHER PHYSICAL  
NATURE**

**VERSION 4.3**

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# 1. The mechanical models

## 1.1. CG2PR - Cam drive 2d with the plate cam and the roller pusher

Cam drive 2d with the plate cam and the roller pusher

DEGREES OF FREEDOM:

- 1 displacement of the axis of hammer by means of the axis OX;
- it is 2nd the displacement of the axis of hammer by means of the axis OY;
- 3- the angle of rotation of hammer around its own axis;
- 4 displacement of the axis of roller by means of the axis OX;
- it is 5th the displacement of the axis of roller by means of the axis OY;
- 6 angle of rotation of roller around its own axis;
- 7 shearing strain on the contact

PARAMETERS:

- 1 the origin coordinate of the axis of hammer across the x axis
- it is 2nd the origin coordinate of the axis of hammer across the y axis
- 3- the initial angle of rotation of hammer (before deg.)
- 4 thickness of the fist ( $> 0$ )
- the modulus of elasticity of the material of the fist ( $> 0$ ) is 5th
- 6 Poisson ratio of the material of the fist ( $> 0$  I of  $< 0.5$ )
- 7 the origin coordinate of the axis of roller across the x axis
- it is eighth the origin coordinate of the axis of roller across the y axis
- 9 radius of the roller ( $> 0$ )
- 10 modulus of elasticity of the material of the roller ( $> 0$ )
- 11- Poisson ratio of the material of the roller ( $> 0$  I of  $< 0.5$ )
- 12- frictional drag coefficient ( $\geq 0$  I of  $< 1$ )

-----  
Coordinates the radius-the vector of the profile of hammer ( $j=1, N$ ):

- 2\*j+11- angular coordinate j-the point of the profile of hammer (before deg.)  
2\*j+12- radius-vector j-the point of the profile of the hammer  
-----

Notes:

- 1) it will assume. the reference direction of the angles - counterclockwise;
- 2) the angle of rotation of fist is equal down the angle of deflection of the zero line (reference line of cam profile) from the axis OX;
- 3) a minimum quantity of points of cam profile - four;
- 4) the radius part of the profile must be assigned by two extreme by the points - A QUANTITY OF RADIUS SECTIONS IS NOT MORE THAN 5!!!
- 5) the angle between the adjacent sections of cam profile - not less than 120 and not more than 180 deg (with exception of radius sections);
- 6) with the task of the points of cam profile angular coordinate always it is non-negative and increases from the point to the point, the value the radius-vector it is always non-negative;
- 7) cam profile is considered closed - the last given point profile automatically it is connected with the first.
- 8) the profile of hammer must have at least one radius section, in this case the initial point of profile must correspond to the beginning what-or radius section, and the latter - to the end of the same

- radius section.
- 9) the model of element limits the step of integration by value,  
allowing the turning of fist against the step not more than on 90 deg.
- 

#### ELEMENTS OF THE WORKING VECTOR:

(Signs of forces and speeds are given before the projections beyond such local the system of coordinates OX'Y' of hammer, before which axis OY' it is directed across the external normal to the hammer, and axis OX' is directed along the tangent to the hammer it defends from the axis OY' at angle of 90 deg., calculated between the axis OY' against the hour of pointer)

- 1 normal force down the hammer against the contact point;
- it is 2nd frictional force down the hammer;
- 3- the moment of frictional forces down the hammer
- 4 half-width of the area of the contact;
- it is 5th the deformation of the contact of the surface of the hammer;
- 6 greatest contact pressure on the area of the contact;
- 7 equivalent stress at the dangerous point;
- the radius of curvature of fist against the contact point is eighth;
- 9 pressure angle;
- 10 the angular position of contact point relative to the beginning  
the counting of cam profile (before the degrees);
- 11- rate of roller across the hammer;
- 12- energy, accumulated by the cam pair;
- 13
- 14 current number of the interval of the profile of the hammer;
- 15- value, reciprocal to the given modulus of elasticity of the hammer;
- 16 value, reciprocal to the given modulus of elasticity of the roller;
- 17- the initial rigidity
- 18- the actual deformation

#### ELEMENTS OF STATE VECTOR:

- 1 energy, accumulated by the cam pair;
- the angle of rotation of the hammer is 2nd
- 3- the assumed interval of the contact of hammer and roller
- 4 the equilibrium contact deformation
- it is 5th
- 6
- 7 angle of the contact
- it is eighth the state of contact against the previous successful step
- 9 rigidity of contact against the previous successful step

## 1.2. DVAK - Induction motor with the characteristic about Closs's formula

Induction motor with the characteristic about Closs's formula.

NAME: Model of asynchronous electric motor  
by the static mechanical characteristic  
about the precise formula of Closs

FIELD OF APPLICATION : Mechanics.

DEGREES OF FREEDOM:

1 rotatory of the shaft of engine.

PARAMETERS:

1 synchronous frequency of the rotation of engine, r/min  
( $>0$  with the counterclockwise revolution,  
 $<0$  with the clockwise revolution)

it is 2nd the nominal frequency of rotation, r/min ( $> 0$ )

3- the nominal yield of engine, kW ( $> 0$ )

4 ratio of maximum moment to the nominal ( $\geq 1.5$ )

it is 5th the relation of the resistance of the chains of stator-rotor unit  
( $\geq 0$  in the absence of data =0)

6 multiplicity of an increase in the critical slip during the introduction  
additional resistance beside the chain of rotor ( $\geq 1$ )

7 moment of the inertia of the rotor of engine, the  $\text{kg}\cdot\text{m}^2$

it is eighth the initial frequency of rotation, r/min ( $>1\text{e}10$  not of mouths)

ELEMENTS OF THE WORKING VECTOR:

1 the mechanical work, perfected by the electric motor;  
the moment, developed as far as the engine is 2nd,

3- the current slip

4 the synchronous speed

it is 5th the critical slip

6 coefficient before the formula of the moment

7 direction of rotation

### 1.3. KULDR- Disk kulak with the roller pusher

Disk kulak with the roller pusher

NAME: Disk kulak with the roller pusher

FIELD OF APPLICATION : Mechanics.

DEGREES OF FREEDOM:

- 1 progressive of the axis of hammer across the axis OX;
- it is 2nd progressive of the axis of hammer across the axis OY;
- 3- rotatory of hammer around its own axis;
- 4 progressive of the axis of roller across the axis OX;
- it is 5th progressive of the axis of roller across the axis OY;
- 6 rotatory of roller around its own axis;

PARAMETERS:

- 1 the origin coordinate of the axis of hammer across the x axis
- it is 2nd the origin coordinate of the axis of hammer across the y axis
- 3- the initial angle of rotation of fist (before deg.)
- 4 thickness of the fist ( $> 0$ )
- the modulus of elasticity of the material of the fist ( $> 0$ ) is 5th
- 6 Poisson ratio of the material of fist ( $> 0$  I  $< 1$ )
- 7 material density of the fist ( $\geq 0$ )

- it is eighth the origin coordinate of the axis of roller across the x axis
- 9 the origin coordinate of the axis of roller across the y axis
- 10 radius of the roller ( $> 0$ )
- 11- modulus of elasticity of the material of the roller ( $> 0$ )
- 12- Poisson ratio of the material of roller ( $> 0$  I  $< 1$ )
- 13- mass of the roller ( $\geq 0$ )
- 14 moment of the inertia of the roller ( $\geq 0$ )
- 15- frictional drag coefficient ( $\geq 0$ )
- 16 coefficient of rolling friction ( $\geq 0$  I  $\leq 0.1 \cdot R_{roll}$ )
- 17- condition of the presence of gravitational force ( $\geq 0$  I of  $\leq 1$ )

-----  
Coordinates the radius-the vector of the profile of hammer ( $j=1, N$ ):

- $2 \cdot j + 16$ - angular coordinate  $j$ -the point of the profile of hammer (before deg.)
  - $2 \cdot j + 17$ - radius-vector  $j$ -the point of the profile of the hammer
- 

Notes:

- 1) it will assume. the reference direction of the angles - counterclockwise;
- 2) the angle of rotation of fist is equal down the angle of deflection of the zero line (reference line of cam profile) from the axis OX;
- 3) a minimum quantity of points of cam profile - four;
- 4) the radius part of the profile must be assigned by two extreme by the points - A QUANTITY OF RADIUS SECTIONS IS NOT MORE THAN 5!!!
- 5) the angle between the adjacent sections of cam profile - not less than 120 and not more than 180 deg (with exception of radius sections);
- 6) with the task of the points of cam profile angular coordinate always it is non-negative and increases from the point to the point, the value

- the radius-vector it is always non-negative;
- 7) cam profile is considered closed - the last given point profile automatically it is connected with the first.
  - 8) the profile of hammer must have at least one radius section, in this case the initial point of profile must correspond to the beginning what-or radius section, and the latter - to the end of the same radius section.
  - 9) the model of element limits the step of integration by value, allowing the turning of fist against the step not more than on 90 deg.
- 

#### ELEMENTS OF THE WORKING VECTOR:

(Signs of efforts and speeds are given before the projections beyond such local the system of coordinates OX'Y' of hammer, before which axis OY' it is directed across the external normal to the hammer, and axis OX' is directed along the tangent to the hammer it defends from the axis OY' at angle of 90 deg., calculated between the axis OY' against the hour of pointer)

- 1 normal force down the hammer against the contact point;
- it is 2nd tangential force (frictional force) down the hammer;
- 3- total moment of the frictional forces of rolling and slip relative to the rotational axis of the fist;
- 4 half-width of the area of the contact;
- it is 5th the deformation of the contact of the surface of the hammer;
- 6 greatest contact pressure on the area of the contact;
- 7 equivalent stress at the dangerous point;
- is eighth the radius of curvature of fist before contact point;
- 9 pressure angle;
- 10 the angular position of contact point relative to the beginning the counting of cam profile (before the degrees);
- 11- rate of roller across the hammer;
- 12- rate of the displacement of contact point by means of the hammer;
- 13- energy, accumulated by the cam pair;
- 14 current number of the interval of the profile of the hammer;
- 15- mass of the hammer;
- 16 moment of the inertia of the hammer;
- 17- initial angular position of the center of the masses;
- 18- radius-vector of the center of the masses;
- 19 value, reciprocal to the given modulus of elasticity of the hammer;
- 20- value, reciprocal to the given modulus of elasticity of the roller;
- 21 - the true deformation
- 22- flag of the state

#### ELEMENTS OF STATE VECTOR:

- 1 energy, accumulated by the cam pair;
- the angle of rotation of the hammer is 2nd
- 3- the assumed interval of the contact of hammer and roller
- 4 slip rate
- it is 5th the speed of the rolling
- 6 rate of the displacement of the contact
- 7 angle of the contact

## 1.4. KULDRZ - Disk kulak with the roller pusher (profile-theoretical, without the detachment)

Disk kulak with the roller pusher (profile-theoretical, without the detachment)

NAME: Disk kulak with the roller pusher

the theoretical profile of the hammer is prescribed

the kinematic closing of the profile is provide ford

FIELD OF APPLICATION: Mechanics.

DEGREES OF FREEDOM:

- 1 progressive of the axis of hammer across the axis OX;
- it is 2nd progressive of the axis of hammer across the axis OY;
- 3- rotatory of hammer around its own axis;
- 4 progressive of the axis of roller across the axis OX;
- it is 5th progressive of the axis of roller across the axis OY;
- 6 rotatory of roller around its own axis;

PARAMETERS:

- 1 the origin coordinate of the axis of hammer across the x axis
- it is 2nd the origin coordinate of the axis of hammer across the y axis
- 3- the initial angle of rotation of fist (before deg.)
- 4 thickness of the fist ( $> 0$ )
- the modulus of elasticity of the material of the fist ( $> 0$ ) is 5th
- 6 Poisson ratio of the material of fist ( $> 0$  I  $< 1$ )
- 7 material density of the fist ( $\geq 0$ )

it is eighth the origin coordinate of the axis of roller across the x axis

9 the origin coordinate of the axis of roller across the y axis

10 radius of the roller ( $> 0$ )

11- modulus of elasticity of the material of the roller ( $> 0$ )

12- Poisson ratio of the material of roller ( $> 0$  I  $< 1$ )

13- mass of the roller ( $\geq 0$ )

14 moment of the inertia of the roller ( $\geq 0$ )

15- frictional drag coefficient ( $\geq 0$ )

16 coefficient of rolling friction ( $\geq 0$  I

$\leq 0.1 \cdot R_{roll}$ )

17- condition of the presence of gravitational force ( $\geq 0$  I of  $\leq 1$ )

-----  
Coordinates the radius-the vector of the profile of hammer ( $j=1, N$ ):

2\*j+16- angular coordinate j-the point of the profile of hammer (before deg.)

2\*j+17- radius-vector j-the point of the profile of the hammer

-----  
Notes:

- 1) it will assume. the reference direction of the angles - counterclockwise;
- 2) the angle of rotation of fist is equal down the angle of deflection of the zero line (reference line of cam profile) from the axis OX;
- 3) a minimum quantity of points of cam profile - four;
- 4) the radius part of the profile must be assigned by two extreme by the points - A QUANTITY OF RADIUS SECTIONS IS NOT MORE THAN 5!!!



- 5) the angle between the adjacent sections of cam profile - not less than 120 and not more than 180 deg (with exception of radius sections);
  - 6) with the task of the points of cam profile angular coordinate always it is non-negative and increases from the point to the point, the value the radius-vector it is always non-negative;
  - 7) cam profile is considered closed - the last given point profile automatically it is connected with the first.
  - 8) the profile of hammer must have at least one radius section, in this case the initial point of profile must correspond to the beginning what-or radius section, and the latter - to the end of the same radius section.
  - 9) the model of element limits the step of integration by value, allowing the turning of fist against the step not more than on 90 deg.
- 

#### ELEMENTS OF THE WORKING VECTOR:

(Signs of efforts and speeds are given before the projections beyond such local the system of coordinates  $OX'Y'$  of hammer, before which axis  $OY'$  it is directed across the external normal to the hammer, and axis  $OX'$  is directed along the tangent to the hammer it defends from the axis  $OY'$  at angle of 90 deg., calculated between the axis  $OY'$  against the hour of pointer)

- 1 normal force down the hammer against the contact point;
- it is 2nd tangential force (frictional force) down the hammer;
- 3- total moment of the frictional forces of rolling and slip relative to the rotational axis of the fist;
- 4 half-width of the area of the contact;
- it is 5th the deformation of the contact of the surface of the hammer;
- 6 greatest contact pressure on the area of the contact;
- 7 equivalent stress at the dangerous point;
- is eighth the radius of curvature of fist before contact point;
- 9 pressure angle;
- 10 the angular position of contact point relative to the beginning the counting of cam profile (before the degrees);
- 11- rate of roller across the hammer;
- 12- rate of the displacement of contact point by means of the hammer;
- 13- energy, accumulated by the cam pair;
- 14 current number of the interval of the profile of the hammer;
- 15- mass of the hammer;
- 16 moment of the inertia of the hammer;
- 17- initial angular position of the center of the masses;
- 18- radius-vector of the center of the masses;
- 19 value, reciprocal to the given modulus of elasticity of the hammer;
- 20- value, reciprocal to the given modulus of elasticity of the roller;
- 21 - the true deformation
- 22- flag of the state

#### ELEMENTS OF STATE VECTOR:

- 1 energy, accumulated by the cam pair;
- the angle of rotation of the hammer is 2nd
- 3- the assumed interval of the contact of hammer and roller

4 slip rate  
it is 5th the speed of the rolling  
6 rate of the displacement of the contact  
7 angle of the contact

## **1.5. MJ2EG - Flat inertia element with displaced position of the center of masses and gravitational force**

Flat inertia element with displaced position of the center of masses and gravitational force

NAME: Flat inertia element with the displaced position  
the center of masses relative to the point A of body, with which  
the degrees of freedom of plane motion are connected.  
Gravitational force along one of the axes is considered.

FIELD OF APPLICATION : Mechanics.

DEGREES OF FREEDOM:

- 1,2 - progressive points A across the axes of the X, Y;
- 3- rotatory of point A.

PARAMETERS:

- 1,2 - the origin coordinates of point A across the axes of the X, Y;
- 3,4 - the origin coordinates of the center of masses across the axes of the X, Y;  
it is 5th the mass of the body ( $\geq 0$ );
- 6 moment of the inertia of body relative to the axis, which passes  
through the center of masses it is perpendicular down the plane  
the motion ( $\geq 0$ ).
- 7 number of the coordinate of axis on which acts gravitational force  
(1-abscissas, 2-ordinates, 0 or 3-it does not act (z coordinates))

ELEMENTS OF THE WORKING VECTOR:

- 1,2 - the displacement of the center of masses by means of the axes of the X, Y.

## 1.6. MJ2EGT - Flat inertia element with gravitational force, assigned tabular

Flat inertia element with gravitational force, assigned tabular

NAME: Flat inertia element with the displaced position

the center of masses relative to the point A of body, with which the degrees of freedom of plane motion are connected.

Gravitational force along one of the axes is considered.

The inertia of element tabular depends on time.

FIELD OF APPLICATION : Mechanics.

DEGREES OF FREEDOM:

1,2 - progressive points A across the axes of the X, Y;

3- rotatory of point A.

PARAMETERS:

1,2 - the origin coordinates of point A across the axes of the X, Y;

3,4 - the origin coordinates of the center of masses across the axes of the X, Y;

it is 5th the initial mass of the body ( $\geq 0$ );

6 initial moment of the inertia of body relative to the axis, which passes through the center of masses it is perpendicular down the plane the motion ( $\geq 0$ ).

7 number of the coordinate of axis on which acts gravitational force (1-abscissas, 2-ordinates, 0 or 3-it does not act (z coordinates)

8... 2N+7- the table, which assigns the dependence of the coefficient of the change mass and the moment of inertia from the time.

An arbitrary quantity of points contains.

Each i-I point ( $i=1, N$ ) is determined as far as the parameters :

2\*i- moment of the time;

2\*i+1- the value of coefficient for this moment the time ( $\geq 0$ ).

ELEMENTS OF THE WORKING VECTOR:

1,2 - the displacement of the center of masses by means of the axes of the X, Y.

NOTE.

1. for all points of table, except the first two and two the latter, must be satisfied condition  $t(i) \leq t(i+1)$ .

For the first two and two last points  $t(i) < t(i+1)$ .

2. must be prescribed as the minimum two points of table.

3. if the current model time exceeds last given one before the table moment of the time or less than the first, the flowing the value of the difference of accelerations is determined as far as the extrapolation the nearest prescribed section.

4. model recommends to working program this value of the step integration in order accurately to fall beside the salient points the dependence of the inertia parameters beyond the time.

5. coefficient must be non-negative

## **1.7. MUFTL - Friction main clutch, controlled by the logical signal**

Friction main clutch, controlled by the logical signal

NAME: Model of friction main clutch,  
controlled by the logical signal

FIELD OF APPLICATION : Mechanics.

DEGREES OF FREEDOM:

- 1 rotatory (progressive) of the 1st element
- it is 2nd rotatory (progressive) 2-GO of the element
- 3- control signal

PARAMETERS:

- 1 value of the maximum moment, transferred by the clutch  
with the complete joining ( $\geq 0$ )
- it is 2nd the rigidity of clutch for the twisting ( $> 0$ )
- 3- the time of start down the complete joining ( $> 0$ )
- 4 tripping time down the breaking ( $> 0$ )
- the moment of the inertia of the 1st element ( $\geq 0$ ) is 5th
- 6 moment of inertia 2-GO of the element ( $\geq 0$ )

ELEMENTS OF THE WORKING VECTOR:

- 1 work lost in friction
- the current moment, transferred by the clutch is 2nd,
- 3- the maximum current moment
- 4 the minimum preliminary displacement

## 1.8. NPLO - One-sided guides of the slip

One-sided guides of the slip

NAME: One-sided guides of the slip  
with the clearance between the contact surfaces

FIELD OF APPLICATION: Mechanics

DEGREES OF FREEDOM:

- 1 progressive of the 1st element across the axis OX
- it is 2nd progressive of the 1st element across the axis OY
- 3- progressive 2-GO of element across the axis OX
- 4 progressive 2-GO of element across the axis OY

PARAMETERS:

- 1 slope angle down to the axis OX ( $\geq -360$  and  $\leq 360$ )
- the initial clearance ( $\geq 0$ ) is 2nd
- 3- the coefficient of friction ( $\geq 0$  and  $\leq 1$ )
- 4 rigidity of contact for the compression ( $CN > 1E6$ )
- it is 5th the rigidity of contact down the shift ( $> 1E6$  and  $\leq CN$ )

ELEMENTS OF STATE VECTOR:

- 1 the current shearing strain

ELEMENTS OF THE WORKING VECTOR:

- 1 work lost in friction before the guides
- it is 2nd normal force on the contact
- 3- frictional force
- 4 the minimum shearing strain
- it is 5th the trigonometric functions of the angle

## **1.9. NPLV - Guiding 2d, that impede rotation around the axis of movement**

Guiding 2d, that impede rotation around the axis of movement

NAME: the guides of slip,  
impeding the relative  
to the angular displacement of the contacting components  
around the axis of the longitudinal travel  
Initial clearance is closed with the positive angle  
the turning of the 1st element relative to 2-GO

FIELD OF APPLICATION: Mechanics

DEGREES OF FREEDOM:

- 1 progressive of the 1st element of the connection
- it is 2nd rotatory of the 1st element of the connection
- 3- progressive 2-GO of the element of the connection
- 4 rotatory 2-GO of the element of the connection

PARAMETERS:

- 1 the mean radius of connection,  $m$  ( $>0$ )
- are 2nd the rotational play,  $\text{rad}$  ( $\geq 0$ )
- 3- the given coefficient of friction ( $\geq 0$  and  $\leq 1$ )
- 4 given torsional stiffness of contact ( $>0$ )  
 $\text{N} \cdot \text{m/rad}$
- it is 5th the shear stiffness of contact,  $\text{N/m}$  ( $>0$ )

ELEMENTS OF STATE VECTOR:

- 1 the current shearing strain

ELEMENTS OF THE WORKING VECTOR:

- 1 relative angular displacement the 1 or of 2 surfaces
- it is 2nd the minimum shearing strain
- 3- the given coefficient of the friction



## 1.10. NPR2D - Guides of slip on the plane

Guides of slip on the plane

NAME: Guides of slips, moving  
in the plane,  
ideally elastic, with the friction and the clearance,

FIELD OF APPLICATION : Mechanics.

DEGREES OF FREEDOM:

- 1 progressive of the center of slider before the direction of axis OX
- it is 2nd progressive of the center of slider before the direction of axis OY
- 3- rotatory of the center of the slider
- 4 progressive of the center of guides before the direction of axis OX
- it is 5th progressive of the center of guides before the direction of axis OY
- 6 rotatory of the center of the guides

PARAMETERS:

The local coordinate system is connected for the sake of the center of the slider  
axis On - it is normal to the contact surface of the guides

axis Ot - it is directed along the contact surface  
and it is turned down the angle, which coincides for the sake of the angle  
the surface slope of guides.

Angle of the slope of guides at the initial moment of the time  
it coincides for the sake of the vector angle, which connects the center  
guiding with the center of the slider

The geometric centers of slider and guides coincide  
with their centers of the masses

- 1 the origin coordinate of the center of slider across the axis OX
- it is 2nd the origin coordinate of the center of slider across the axis OY
- 3- the origin coordinate of the center of guides across the axis OX
- 4 the origin coordinate of the center of guides across the axis OY
- is 5th the initial angle of the slope of guides to the axis OX  
(it is used only with the agreement of the initial  
the coordinates of the centers of guides and slider)  
( $\geq -360$  and  $\leq 360$ )

6 width of slider ( $>0$ )

7 length of slider ( $L>0$ )

initial clearance to the right contact is eighth  
the surface of the guides ( $\geq 0$  and  $\leq 0.08*L$ )

9 initial clearance to the left contact  
the surface of the guides ( $\geq 0$  and  $\leq 0.08*L$ )

10 coefficient of friction ( $\geq 0$  and  $\leq 1$ )

11- normal contact rigidity ( $\geq 1e6$ )

ELEMENTS OF THE WORKING VECTOR:

- 1 loss down the friction before the element
- it is 2nd the resulting normal force before right guides
- 3- the resulting normal force before left guides

- 4 max. pressure per unit of width before right guides
- 5 max. pressure per unit of width before the left guides
- 6 frictional force before the left guides
- 7 frictional force before right guides
- 8 the angle of rotation of guides (degrees) is eighth
- 9 normal displacement of upper t of the axis of the symmetry of the slider
- 10 normal displacement of lower t of the axis of the symmetry of the slider
- 11- displacement of the slider of lengthwise guides
- 12- the long line of contact on right guides
- 13- the long line of contact on the left guides

## 1.11. PD - One-dimensional elastic-the wrought billet

One-dimensional elastic-the wrought billet

NAME: One-dimensional elastic-the wrought billet

c is piecewise-by the linear dependence of effort beyond the deformation  
and by power feed of the new billets

FIELD OF APPLICATION: Mechanics

DEGREES OF FREEDOM:

1 progressive 1-the oh deforming surface

it is 2nd progressive 2-the oh deforming surface

PARAMETERS:

1 time of the supply of the first billet ( $T_B > -T_C$ )

is 2nd the cycle of the supply of new billets ( $T_C > 0$ )

3- the displacement of the deforming surfaces ( $SD_0 \geq 0$ )  
throughout the beginning of the deformation

4 rigidity of billet during the deformation ( $CS > 0$ )  
(elastic constituting)

5. - the coordinate of the points of the dependence of force beyond  
deformation before the following sequence:

5+2\* (i-1) - deformation ( $D_1=0, D_i \geq D_{i-1}$ )

6+2\* (i-1) - force ( $P_i \geq 0$ )

is i-th the number of point ( $i \geq 2$ )

the vertical sections of a drop in the force

the destruction of the billet is considered moment

OBSERVATIONS

Billet is deformed with positive displacement 1-y  
surface relative to 2-y

ELEMENTS OF STATE VECTOR:

1 time of the appearance of the current billet  $T_B$

it is 2nd the displacement of the beginning of elastic deformation  $D_0$

3- the displacement of the beginning of plastic deformation  $D_1$

4 displacement of the destruction of billet  $D_R$

is 5th the number of the current section  $I_U$

6 DEF

7 P

A is eighth

9 SIGN OF THE VERSION

ELEMENTS OF THE WORKING VECTOR:

1 work of deformation before the cycle

it is 2nd the accumulated plastic deformation of the billet

3- the displacement, with which begins the destruction

4 work on the previous cycle

SPECIAL CASES

The algorithm of working model assumes the appearance of the new

NONDEFORMED billet through the time interval, equal cycle time.

If at this moment the distance between those deforming by surfaces it proves to be insufficient, occurs emergency stop with the delivery of diagnostic communication.

## 1.12. PKULDR - Shaping plate cam with the roller pusher

Shaping plate cam with the roller pusher

NAME: Compiling the file of the coordinates of the theoretical profile  
plate cam with the roller pusher

FIELD OF APPLICATION : Mechanics.

DEGREES OF FREEDOM:

- 1 progressive of the axis of hammer across the axis OX;
- it is 2nd progressive of the axis of hammer across the axis OY;
- 3- rotatory of hammer around its own axis;
- 4 progressive of the axis of roller across the axis OX;
- it is 5th progressive of the axis of roller across the axis OY;

PARAMETERS:

- 1 the origin coordinate of the axis of hammer across the x axis
- it is 2nd the origin coordinate of the axis of hammer across the y axis
- 3- the origin coordinate of the axis of roller across the x axis
- 4 the origin coordinate of the axis of roller across the y axis
- is 5th the number n of the file of the profile Of kULAKn.PRF (1... 9)
- 6 step of the conclusion of the points of profile (degrees) ( $\geq 0.5$ ,  $\leq 30$ )
- 7,8 - the interval of the angle of rotations of hammer (degrees) with which  
is accomplished shaping (7 Fmin, it is eighth Fmax)  
( $F_{min} < F_{max}$ ;  $abs(F_{max} - F_{min}) \leq 360$ )
- !! With the negative direction of rotation of the hammer  
the value of the interval of angles must be negative

Notes:

- 1) it will assume. the reference direction of the angles - counterclockwise;
- 2) the angle of rotation of fist is equal down the angle of deflection of the zero line  
(reference line of cam profile) from the axis OX;

ELEMENTS OF THE WORKING VECTOR:

ELEMENTS OF STATE VECTOR:

- 1 angle of rotation of hammer from the beginning of the calculation
- is 2nd a radius the vector of point (multiple)
- 3- the angle of profile (multiple)
- 4 angle of rotation of hammer on the cyclogram
- is 5th angle a radius of the vector of point at the moment of the contact
- 6 flag of the conclusion of the point
- 7 derivative is the radius-the vector
- radius of curvature is eighth
- 9 angle of normal to the profile
- 10 angle of the direction of the speed
- 11- pressure angle
- 12- counter of the points of the profile

13- the second derivative is the radius-the vector

### 1.13. PODP - Step-bearing

Step-bearing

NAME: One-sided step-bearing of slip,  
impeding the relative positive  
to the displacement of the 1st element of the contacting components  
relative to 2-GO along the axis of the longitudinal travel  
and reproducing of the property of dry friction with  
the relative turning of the elements

FIELD OF APPLICATION: Mechanics

DEGREES OF FREEDOM:

- 1 progressive of the 1st element of the connection
- it is 2nd rotatory of the 1st element of the connection
- 3- progressive 2-GO of the element of the connection
- 4 rotatory 2-GO of the element of the connection

PARAMETERS:

- 1 the mean radius of connection,  $m (>0)$
- are 2nd the initial clearance,  $m (>=0)$
- 3- the given coefficient of friction ( $>=0$  and  $<=1$ )
- 4 given normal rigidity of contact ( $>0$ )  
 $N/m$
- it is 5th the given torsional stiffness of contact ( $>0$ )  
 $N*m/rad$

ELEMENTS OF STATE VECTOR:

- 1 the current shearing strain

ELEMENTS OF THE WORKING VECTOR:

- 1 the minimum shearing strain

## 1.14. PRDT - Transmission by friction, the unified model

Transmission by friction, the unified model

NAME: Model of transmission by the friction  
rotatory and (or) progressive displacements,  
characterizing by gear ratio,  
efficiency, by elastic slip (it is proportional  
to moment) and by the inertia properties

FIELD OF APPLICATION : Mechanics.

DEGREES OF FREEDOM:

- 1 rotatory (progressive) of the 1st element
- it is 2nd rotatory (progressive) 2-GO of the element
- 3- the given deformation

PARAMETERS:

- 1 value of gear ratio  
( $>0$  or  $< 0$ ).
- nominal moment (force) down 1 is 2nd-m the element  
( $\geq 0$ ).
- 3- efficiency with the nominal moment  
( $>0$  and  $\leq 1$ ).
- 4 slip with the nominal moment  
( $>0$  and  $\leq 1$ -efficiency)
- it is 5th the rigidity of transmission, given [k]  
1-mu to element. ( $\geq 0$ ).
- 6 moment of the inertia (mass) of the 1st element of the transmission  
( $\geq 0$ ).
- 7 moment of inertia (mass) 2-GO of the element of the transmission  
( $\geq 0$ ).

ELEMENTS OF THE WORKING VECTOR:

- 1 energy, spent by the transmission
- the current transmission efficiency is 2nd
- 3- the current slip of the transmission
- 4 moment (force) on the first element without the account  
by inertia component
- it is 5th the minimum contact deformation
- 6 moment of the idling



## 1.15. S01PRF - Law of inclined sinusoid for shaping of the hammers

Law of inclined sinusoid for shaping of the hammers

NAME: Source of mechanical force (moment), which ensures  
a difference in the displacements between two points according to the law  
inclined sinusoid, depending on angle of rotation  
the hammer, which works before the regime  
“the delay time-the forward stroke-the delay time-the back stroke-delay time”

FIELD OF APPLICATION : Shaping hammers.

DEGREES OF FREEDOM:

- 1,2 - degree of freedom, a difference in the displacements between which  
the model is assigned;
- 3- rotatory of hammer around its own axis;

PARAMETERS:

- 1 amplitude of difference displacement, meters ( $0 > A < 0$ )  
it is 2nd the cycle angle of the beginning of forward stroke, the degrees  
( $-360 < \alpha f1 < 360$ )
- 3- the phase angle of the duration of the forward stroke  
( $0 < \varphi f1 < 360$ )
- 4 phase angle of the duration of the delay time  
( $\varphi f2 > 0, 0 < \varphi f1 + \varphi f2 < 360$ )
- The phase angle of the duration of the back stroke is 5th  
( $\varphi f3 > 0, 0 < \varphi f1 + \varphi f2 + \varphi f3 < 360$ )
- 6 coefficient of inclined sinusoid against the forward stroke  
 $\text{abs}(B1) < 1$
- 7 coefficient of inclined sinusoid against the back stroke  
 $\text{abs}(B2) < 1$
- constant of proportionality between the effort is eighth,  
by the generatable element, and by deviation from  
the prescribed displacement ( $K_E > 0$ ).
- 9 direction of rotation of fist (+1 against the hour  
-1 on the hour)
- 9 maximum error of the task of the displacement  
( $0 < \text{ERRM} < \text{of } 0.01 * \text{abs}(A)$ )

WORKING VECTOR:

- 1 given value of the displacement;
- it is 2nd the difference between the actual and given value  
displacement.

NOTE:

1. program automatically recounts angles beside the radians.
2. change in the difference of displacements is described by the dependence:  
 $DS = A0$  the initial delay time  
 $DS = OF A0 + A * (z - (1/2 * \pi) * \sin(2 * \pi * z))$ , against the forward stroke  
 $k = z - (B1/2 * \pi) * \sin(2 * \pi * z)$ ,  $k = (\alpha f1 - \alpha f2) / \varphi f1$   
 $DS = OF A0 +$  The second delay time  
 $-(1/2 * \pi) * \sin(2 * \pi * z)$ , against the back stroke

$$k = z - (B/2 \cdot \pi) \sin(2 \cdot \pi \cdot z), \quad k = 1 - (\alpha - \alpha^4) / \beta^3$$

3. at the initial moment of time a difference in the displacements is equal to zero  
Based on this program automatically calculates conditions  
coefficient  $A_0$

## 1.16. S02PRF - Law Neklutin for shaping of the hammers

Law Neklutin for shaping of the hammers

NAME: Source of mechanical force (moment), which ensures  
a difference in the displacements between two points according to the law  
Neklutin (modified trapezoid),  
depending on angle of rotation  
the hammer, which works before the regime  
“the delay time-the forward stroke-the delay time-the back stroke-delay time”

FIELD OF APPLICATION : Shaping hammers.

DEGREES OF FREEDOM:

- 1,2 - degree of freedom, a difference in the displacements between which  
the model is assigned;
- 3- rotatory of hammer around its own axis;

PARAMETERS:

- 1 amplitude of a difference in the displacements, meters ( $0 > A < 0$ )  
it is 2nd the cycle angle of the beginning of forward stroke, the degrees  
( $-360 < \alpha f1 < 360$ )
- 3- the phase angle of the duration of the forward stroke  
( $-360 < \varphi f1 < 360$ )
- 4 phase angle of the duration of the delay time  
( $\varphi f2 > 0, 0 < \varphi f1 + \varphi f2 < 360$ )
- The phase angle of the duration of the back stroke is 5th  
( $\varphi f3 > 0, 0 < \varphi f1 + \varphi f2 + \varphi f3 < 360$ )
- 6 relative duration of the front of the trapezoid  
against the forward stroke ( $0 \leq M1 \leq 0.25$ )
- 7 relative duration of the front of the trapezoid  
against the back stroke ( $0 \leq M2 \leq 0.25$ )
- constant of proportionality between the effort is eighth,  
by the generatable element, and by deviation from  
the prescribed displacement ( $KE > 0$ ).
- 9 direction of rotation of fist (+1 against the hour  
-1 on the hour)
- 9 maximum error of the task of the displacement  
( $0 < ERRM < 0.01 * \text{abs}(A)$ )

WORKING VECTOR:

- 1 given value of the displacement;
- it is 2nd the difference between the actual and given value  
displacement.

NOTE:

1. program automatically recounts angles beside the radians.
2. change in the difference of displacements is described by the dependence:  
 $DS = A0$  the initial delay time  
 $DS = OF A0 + A * KS(k), k = (\alpha f - \alpha f2) / \varphi f1$  against the forward stroke  
 $DS = OF A0 +$  The second delay time  
 $DS = A0 + A * KS(k), k = 1 - (\alpha f - \alpha f4) / \varphi f3$  against the back stroke

3. at the initial moment of time difference displacement is equal to zero  
Based on this program automatically calculates conditions  
coefficient  $A_0$
4. model recommends to working program this value of the step  
integration in order accurately to fall beside the points of the cyclic  
angles.

## 1.17. SHARZ - Cylindrical joint on the plane

Cylindrical joint on the plane

NAME: Cylindrical joint, moving in the plane,  
ideally elastic, with the friction and the clearance

FIELD OF APPLICATION : Mechanics.

DEGREES OF FREEDOM:

- 1 progressive before the direction of the axis OX of the finger joint.
- it is 2nd progressive before the direction of the axis OY of the finger joint.
- 3- rotatory of the finger of joint.
- 4 progressive before the direction of the axis OX of the ring joint.
- it is 5th progressive before the direction of the axis OY of the ring joint.
- 6 rotatory of the ring of joint.

PARAMETERS:

- 1 diameter of the joint ( $> 0$ )
- the coefficient of the friction ( $\geq 0$ ) is 2nd
- 3- the clearance ( $\geq 0$ )
- 4 normal contact rigidity ( $\geq 0$ )

ELEMENTS OF THE WORKING VECTOR:

- 1 energy, spent by the element
- it is 2nd normal force on the contact
- 3- frictional force on the contact
- 4 current deformation ( $>0$ ) or clearance ( $<0$ )
- the current angle of the contact is 5th
- 6 projection of the relative displacement of axes on OX
- 7 projection of the relative displacement of axes on OY

## **1.18. SV2DK - 2d elastic constraint on the progressive and rotatory coordinates**

2d elastic constraint on the progressive and rotatory coordinates

NAME: Elastic constraint of two points of plane on  
to the progressive and rotatory coordinates  
with the task to rigidity of the connection

FIELD OF APPLICATION : Mechanics

DEGREES OF FREEDOM:

- 1,2 - progressive points A across the X-axes and ordinates
- 3- rotatory of point A around the z-axis
- 4, it is 5th progressive points B across the X-axes and ordinates
- 6 rotatory points B around the z-axis

PARAMETERS:

- 1,2 - the initial coordinate of point A across the X-axes and ordinates;
- 3, 4 initial coordinate of point B across the X-axes and ordinates;
- it is 5th transverse pliability (normal of axis of communication) ( $> 0$ );
- 6 longitudinal pliability (along the axis of communication) ( $> 0$ );

ELEMENTS OF THE WORKING VECTOR:

Power factors before the local system of coordinates of the girder:

- 1 the longitudinal compressive force ;
- it is 2nd transverse ;
- 3- the bending moment at point A ;
- 4 bending moment at point B ;

Deformations before THE LCS of the girder:

- it is 5th axial dilational strain-the compression
- 6 the lateral deformation
- 7 the angular strain
- is eighth angle of rotation THE LCS

## **1.19. SV3DK - 3d elastic constraint on the progressive and rotatory coordinates**

3d elastic constraint on the progressive and rotatory coordinates

NAME: Elastic constraint of two points of space on  
to the progressive and rotatory coordinates  
with the task to rigidity of the connection

LIMITATIONS: Model does not contain the inertia parameters

FIELD OF APPLICATION: Mechanics.

DEGREES OF FREEDOM:

- 1,2, 3- progressive points A across the axes OX, OY, OZ;
- 4, 5, 6 rotatory points A around the axes OX, OY, OZ;
- 7, 8, 9 progressive points B across the axes OX, OY, OZ;
- 10,11,12 - rotatory points B around the axes OX, OY, OZ.
- 13,14 - the scalar parts of the quaternions

PARAMETERS:

- 1,2, 3- of the initial coordinate of point A across the axes OX, OY, OZ;
- 4, 5, 6 initial coordinate of point B across the axes OX, OY, OZ;
- 7, 8, 9 initial coordinate of the auxiliary point D, which determines  
together with the points A and B the first principal plane  
the inertia of cross section (plane of the arrangement  
the local axis of X');
- 10 transverse pliability before the direction of axis  $x'$  ( $> 0$ );
- 11- transverse pliability before the direction of axis the  $y$  ( $> 0$ );
- 12- torsional pliability around the axis  $z'$  ( $> 0$ );
- 13- longitudinal pliability before the direction of axis  $z'$  ( $> 0$ );

ELEMENTS OF THE WORKING VECTOR:

Power factors before the local system of coordinates (JICK) of the girder:

- 1 transverse before p. A across the axis X';
- it is 2nd transverse before p. A across the axis Y';
- 3- longitudinal force before the p. A;
- 4 bending moment before p. A relative to axis X';
- is 5th the bending moment before p. A relative to axis Y';
- 6 torque before the p. A;
- 7 bending moment before p. B relative to axis X';
- is eighth the bending moment before p. B relative to axis Y';
- 9 torque before p. B.

Deformations before THE LCS of the girder:

- 10 axial dilational strain-the compression;
- 11- torsion angle across the axis of the girder;
- 12- bending deformation before p. A relative to axis X';
- 13- bending deformation before p. A relative to axis Y';
- 14 bending deformation before p. B relative to axis X';
- 15- bending deformation before p. B relative to the axis of Y'.

Notes:

The axis of girder (by axis Z' LCS) is considered the ray, which emerges based on p. A on

to direction to the point B. under the bending deformation relatively of axis X' or Y' LCS is understood the tangent of angle of deflection the projection of the elastic line of girder beyond the plane, perpendicular the corresponding axis LCS, from the axis of girder.

Other fixed elements of the working vector:

16,17,18 - the direction cosines of axis X' THE LCS of the girder;

19,20 - deviation from 1 value of those scaling  
the coefficients of angular degrees of freedom  
for the points A and B.

Model uses the stiffness matrix of girder, which corresponds similar, to the position of the local system of coordinates (JICK) of the girder, when z axis LCS it penetrates the ends of the girder. With this selection LCS the matrix of flexural rigidity it is written only relative to the angular strain the ends of the girder. MODEL IS ALTERED FROM BAL3DJ



## **1.20. TORML - Friction brake, controlled by the logical signal**

Friction brake, controlled by the logical signal

NAME: Model of friction brake,  
disconnected by the logical signal  
(it is included in the initial moment of time)

FIELD OF APPLICATION : Mechanics.

DEGREES OF FREEDOM:

- 1 rotatory (progressive) of the 1st element
- it is 2nd rotatory (progressive) 2-GO of the element
- 3- control signal

PARAMETERS:

- 1 value of the maximum braking moment  
with the complete joining ( $\geq 0$ )
- it is 2nd the rigidity of brake for the twisting ( $> 0$ )
- 3- the time of the start ( $> 0$ )
- 4 tripping time ( $> 0$ )
- the moment of the inertia of the 1st element ( $\geq 0$ ) is 5th
- 6 moment of inertia 2-GO of the element ( $\geq 0$ )

ELEMENTS OF THE WORKING VECTOR:

- 1 work lost in friction
- the current moment, transferred by the brake is 2nd,
- 3- the maximum current moment
- 4 the minimum preliminary displacement

## **1.21. TRANS1 - Translation of motion by 1d-1d with the losses of force and speed**

Translation of motion by 1d-1d with the losses of force and speed

NAME: Model of the transmission of rotatory or  
progressive displacements from the 1st element to the 2nd,  
characterizing by gear ratio,  
by the losses of the transferred force (efficiency),  
by the losses of the transferred speed (slip),  
by the inertia properties

FIELD OF APPLICATION : Mechanics.

DEGREES OF FREEDOM:

- 1 rotatory (progressive) of the 1st element
- it is 2nd rotatory (progressive) 2-GO of the element
- 3- the given deformation

PARAMETERS:

- 1 gear ratio  
(if  $< 0$ , then the direction of speed down 2-m  
element oppositely 1-mu)
- nominal moment (force) down 1 is 2nd-m the element ( $> 0$ )
- 3- efficiency with the nominal moment ( $> 0$  and  $\leq 1$ )  
(is determined the constant component of the losses of force)
- 4 slip with the nominal moment ( $\geq 0$  and  $\leq 1$ -efficiency)  
(proportional down the transferred force)
- it is 5th the rigidity, led down 1-mu to the element ( $> 0$ )
- 6 moment of the inertia (mass) of the 1st element of the transmission ( $\geq 0$ )
- 7 moment of inertia (mass) 2-GO of the element of the transmission ( $\geq 0$ )

ELEMENTS OF THE WORKING VECTOR:

- 1 energy, spent by the transmission
- the current transmission efficiency is 2nd
- 3- the current slip of the transmission
- 4 moment (force) on the first element without the account  
by inertia component
- it is 5th the minimum contact deformation
- 6 moment of the idling

## 1.22. VINT - Helical gear 2d

Helical gear 2d

NAME: The helical gear  
with the clearance between the turns

FIELD OF APPLICATION: Mechanics

DEGREES OF FREEDOM:

- 1 progressive of the screw
- it is 2nd rotatory of the screw
- 3- progressive of the nut
- 4 rotatory of the nut

PARAMETERS:

- 1 average thread diameter ( $D > 0$ )
- is 2nd flight ( $H < \pm RL_{MAX}$ )
  - the right-hand thread Of  $h > 0$ : with the fixed nut
  - the rotation of screw before the positive direction
  - (against to hour hand)
  - the positive displacement is caused
  - (screw it is reversed from the nut)
- 3- the angle of the slope of working profile, degrees ( $0 < ALR < 90$ )
- 4 angle of the slope of nonworking profile ( $0 < ALN < 90$ )
- is 5th general clearance ( $DEL \geq 0$ )
- 6 initial clearance between the working profile ( $0 \leq DR \leq DEL$ )  
screw and the nut
- 7 coefficient of friction ( $0 \leq K \leq 1$ )
- it is eighth the rigidity of contact for the compression ( $CN > 0$ )
- 9 rigidity of contact down the shift ( $CTM > 0$ )

ELEMENTS OF STATE VECTOR:

- 1 current shearing strain of the turns

ELEMENTS OF THE WORKING VECTOR:

- 1 normal force before the fillets of screw
- it is 2nd frictional force before the thread
- 3- the minimum shearing strain of the turns
- 4 initial clearance across the nonworking profile
- the given coefficient of friction across the working profile is 5th
- 6 given coefficient of friction across the nonworking profile
- 7 the mean radius of the thread
- it is eighth the trigonometric functions of the undercut